

AMERICAN CUBE MOLD, INC.

TESTING EQUIPMENT

(330) 558-0044

(330) 558-0055 FAX

***CEMENT**

***MORTAR**

***GROUT TESTING**

***EPOXIES**

ACM-1K

DIRECTIONS

1. For ease of stripping, lightly oil or spray releasing agent onto plastic form.
2. Place a layer of mortar about 1 inch in all of the cube compartments; tamp the mortar (with tamper provided) 32 times in rounds, each round to be at right angles to the other.
3. Fill the compartments to overflowing and tamp same as specified for the first layer.
4. Smooth the mortar to a plane surface flush with the top of the mold.
5. Cover, Cure, store as directed by mortar manufacturer's instructions, or as specified in ASTM.
6. When cubes are ready for removal, remove bands and disassemble mold to retrieve test samples.
7. Clean & reassemble mold for future use.